



Phone: 01302 714517

Fax: 01302 714023

Email: [keyabrasives@talktalk.net](mailto:keyabrasives@talktalk.net)

Website: [www.keyabrasives.co.uk](http://www.keyabrasives.co.uk)

Unit 2,  
Station yard,  
Station road  
Bawtry  
Doncaster  
DN10 6QD

### Technical Data Sheet

Bicarbonate of Soda - Packed in 25 kilo plastic bags shrinkwrapped on pallets. Single 25 kilo bags also available.

Sodablasting is a non-destructive method for many applications in cleaning, paint stripping, automotive restoration, industrial equipment maintenance, rust removal.

A combination of sodium bicarbonate and air are blasted onto the surface at relatively low pressure (40-100PSI). Soda blasting can be done wet to provide a moist surface to prevent dust, activate baking soda, and reduce cutting action of soda.

### Chemical Composition

			<u>Limit (Max)</u>
Sodium Bicarbonate	NaHCO <sub>3</sub>	%	99-100.5
Carbonate	CO <sub>3</sub>	%	0.23
Loss on Drying	Weight Loss	%	0.25
Ammonium	NH <sub>4</sub>	mg/kg	20
Arsenic	AS	mg/kg	2
Calcium	CA	mg/kg	100
Chloride	Cl	mg/kg	150
Heavy Metals	Pb	mg/kg	5
Lead	Pb	mg/kg	2
Iron	Fe	mg/kg	20
Limits if Sulphur compounds	SO <sub>4</sub>	mg/kg	150
PH of freshly prepared 5% solution			
Insoluble substances			

### Grade

		Particle size – Microns	% Max by Weight
KeyBiCarb	Retained on	710	5
	Total Passing	250	15-60
	Passing	150	15