



**Unit 2,  
Station yard,  
Station road  
Bawtry  
Doncaster  
DN10 6QD**

**Phone: 01302 714517**

**Fax: 01302 714023**

**Email: [keyabrasives@talktalk.net](mailto:keyabrasives@talktalk.net)**

**Website: [www.keyabrasives.co.uk](http://www.keyabrasives.co.uk)**

## Technical Data Sheet

### Keycal

Keycal is a synthetic mineral produced from cupola furnaces as a slag from producing iron and then cooled immediately in water to form a glass type substance.

Keycal is a versatile expendable abrasive used for cleaning a wide variety of substrates. By using different grades then the profile achieved can be changed, medium grade will at 100 psi at the nozzle give a minimum of 75 microns on mild steel. Keycal is suitable for use on stone, brick, non ferrous and wood substrates.

Grade	Particle size	
	Microns	mm
Keycal1- Ultrafine	90 -150	
Keycal2 -Fine	150 - 800	
Keycal3 - Medium	150 - 1800	
Keycal4 - Coarse	1500 - 2800	

Packed in 25 kilo plastic bags shrinkwrapped on pallets.

Single 25 kilo bags also available.

Hardness ; 5.0 - 6.0 mohs

Produced to ISO Standard ISO11126