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Technical Data

Steel Shot

They clean by hammering action. The profile they produce is much rounder than that achieved by similar shot of iron abrasives. Providing a muted finish to metal.

The important point to remember is to choose an abrasive of the lowest hardness needed to achieve the profile and speed of cleaning required.

The harder the abrasive, the shorter life because of its tendency to fracture more quickly. It means higher abrasive costs and increase wear on machine parts.

Grade	Particle size
Steel Shot S170	0.42mm -0.71mm
Steel shot S230	0.6mm - 1.00mm
Steel Shot S280	0.71mm -1.0mm
Steel Shot S330	0.85mm -1.4mm
Steel Shot S390	1.0mm -1.4mm
Steel Shot S550	1.4mm -2.0mm

Packed in 25 kilo plastic bags shrink wrapped on pallets.  
Single 25 kilo bags also available.

Hardness ; 390 - 530 HV

Produced to ISO Standard 11124 part 3